

PRODUCT SHEET

RECYCLE ESD S1 P SRC

Prod. Ref.	73081-001
Safety cat.	S1 P ESD SRC
Range of sizes	35 - 48 (2 - 13)
Weight (sz. 8)	620 g
Shape	А
Width	11

Description: Blue **TEXPET**, 100% PET ecological fabric shoe, **SANY-DRY®** lining, anti-shock, slipping resistant, non metallic **APT Plate** midsole **Zero Perforation**, even with a 3 mm diameter nail

Plus: High electrical conductibility. Stability of the conductive capability for extended period. Jacquard fabric upper produced with **100% PET** yarns that meet the requirements of the Global Recycle Standard (GRS). Hot Melt lamination is a latest generation technology that provides the most innovative response for textile lamination in terms of efficiency and respect for the environment. The complete absence of solvent makes it an eco-friendly process. Internal support produced with 100% PET polyester fibers, equipped to provide the right thickness and support required in footwear production. Polyurethane/TPU sole with **POLY-GREEN** insert, with low electrical resistance, a material made of virgin and recycled polyurethane properly measured and mixed, in order to guarantee a perfect proportion between impact energy absorption and support. **ECO-TECH ESD**, **POLY-GREEN** footbed, anatomic, holed, scented, soft and comfortable, with low electrical resistance. The upper layer is made of antibacterial fabric arbsorbs moisture and keeps the foot always dry. **100% recycled** paper and carton packaging. Leather toe cap protection. **Boa®** Fit System allows to put on and take off the shoe easily and quickly. Made of aviation INOX steel, Boa® laces resist to the highest stress. With one single hand it is possible to set the Boa® closure system easily and adjust it to the millimetre (**Micro-adjustability - 1 click = 1 mm**)



Suggested uses: Footwear for microelectronic industries. Recommendable in ATEX environments

Care and maintenance: Clean after each use and dry off away from direct heat; treat the leather with a suitable shoe-polish. Avoid contact with aggressive chemicals or extreme temperature. Avoid immersion in sea water, lime water or cement mixed with water

Recommendation: It is always necessary to wear socks made of natural fibers i.e. wool or cotton, because they provide the best performance with electrical conductivity. Avoid introducing any foreign body between foot and footbed of the footwear (i.e. insoles or similar items not equipped by the manufacturer), as they could make void the electrical properties the footwear have been conceived for. Do not undervalue the effect of ageing and contamination of the footwear: during time their electrical resistance can be subjected to alterations. It is always important to check the electrical properties of footwear through the use of special testing devices in electrostatic protected area (EPA), according to the European standard CEI EN 61340-5-1

MATERIALS / ACCESSORIES

Complete shoe E.S.D. features

Toe cap: ALUMINIUM made, ultra light, impact resistant until 200 J

and compression resistant until 1500 kg

Anti perforation midsole: in multi-layers highly tensile fabric, penetration resistant, Zero 6. Perforation, with low electric resistance

- Energy absorption system
- Upper TEXPET, 100% PET ecological fabric, colour blue
- Vamp
 Textile, breathable, abrasion resistant, colour black

 lining
 Thickness 1,2 mm

S1 P SR

Clause EN ISO 20345:2011 CEI EN	Description Unit		Cofra result	Requirement	
61340-5-1	Electric resistance of footwear to floor	MΩ	22,8	< 1000	
61340-5-1	Cross resistance	MΩ	17,6	≤ 100	
61340-5-1	Charge ability	V	11,4	< 100	
5.3.2.3	Shock resistance (clearance after shock)	mm	15,5	≥ 14	
5.3.2.4	Compression resistance (clearance after compression)	mm	15	≥ 14	
6.2.1	Penetration resistance	Ν	To 1100 N	≥ 1100	
			No perforation		
6.2.4	Shock absorption	J	32	≥ 20	
5.4.6	Water vapour permeability	mg/cmq h	> 1,4	≥ 0,8	
	Permeability coefficient	mg/cmq	> 18,2	> 15	
5.5.3	Water vapour permeability	mg/cmq h	> 6,3	≥ 2	
	Permeability coefficient	mg/cmq	> 51,1	≥ 20	

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Made by Technical Dept.

	Quarter	SANY-DRY®, breathable, antibacterial, abrasion resistant, colour light blue and black		
	lining	thickness 1,2 mm		
	Sole	Polyurethane/TPU with low electrical resistance, directly injected in the upper:		5.8.3
Outsole: Silver TPU, slipping resistant, abrasion resistant and hydrocarbons resistant.		5.8.4		
		Midsole: Black polyurethane, low density, comfortable and anti-shock.		5.8.5
				6.4.2
Adherence coefficient of the sole		5.3.5		

5.3	Water vapour permeability	mg/cmq h	>	10,3	≥ 2	
	Permeability coefficient	mg/cmq	>	82,8	≥ 20	
3.3	Abrasion resistance (lost volume)	mm ³		65	≤ 150	
3.4	Flexing resistance (cut increase)	mm		1,5	≤ 4	
3.5	Interlayer bond strength	N/mm		4,5	≥ 3	
4.2	Hydrocarbons resistance (ΔV = volume increase)	%		10	≤ 12	
3.5	SRA : ceramic + detergent solution – flat SRA : ceramic + detergent solution – heel (contact angle 7°)			0,48	≥ 0,32	<u>}</u>
				0,36	≥ 0,28	}
	SRB : steel + glycerol – flat			0,22	≥ 0,18	}
	SRB : steel + glycerol – heel (contact angle 7°)			0,16	≥ 0,13	}